



DATE: 2022-10-14

MODEL: SR10

DI FUEL PUMP CONNECTION

PRIORITY – HIGH (ACTION)

Following a reported issues of the compression fitting coming loose customers are advised to follow the steps below to check the part is secure and add an additional safety fixing:

1. Remove the fuel feed pipe while holding the blue fitting to stop it spinning
2. Hold a spanner on the inner black fitting and torque the blue fitting to **22nm +10 deg** (ensure that the fitting is pushed all the way on when torquing)
3. Re fit the fuel feed pipe ensuring that you hold the blue fitting to stop it spinning when fuel pipe is tightened
4. Safety lock wire using .81 lockwire the fitting to the pump, see photo below
5. Apply Torque seal on the fittings to monitor any movement

It is very important that any time you need to remove or fit the fuel pipe that you hold a spanner on the blue fitting to stop the fitting turning



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